

**PATENT**

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**LINEAR POLISHING SHEET WITH WINDOW**

**CROSS-REFERENCE TO RELATED CASES**

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8/24/05*

[0001] This application is a continuation of co-pending U.S. patent application <sup>U.S. PAT. NO. 6,796,880</sup> Serial No. 10/394,599, filed March 21, 2003, which is a continuation of and claims priority under 35 U.S.C. § 120 to U.S. patent application Serial. No. 09/724,846, filed Nov. 28, 2000, now issued as U.S. Pat. No. 6,585,563, which is a continuation of U.S. patent application Serial No. 09/244,816, filed Feb. 4, 1999, now issued as U.S. Pat. No. 6,179,709, the entirety of which are incorporated herein by reference.

**BACKGROUND**

[0002] The invention relates to linear polishing, and more particularly to in-situ monitoring of linear substrate polishing operations.

[0003] It is always desirable to monitor polishing operations in-situ. For example, during chemical mechanical polishing operations, it is desirable to determine the point (end point) when a substrate layer has been polished to a desired thickness because the polishing rate may vary over time. Chemical mechanical polishing is a process by which a substrate surface is smoothed (planarized) to a substantially uniform level by a polishing pad and an abrasive slurry. A substrate to be polished is usually mounted on a rotatable carrier head and pressed against a moving polishing pad. The polishing pad typically consists of an abrasive sheet. An abrasive chemical solution (slurry) may be introduced onto the polishing pad to assist in the polishing process.

**SUMMARY**

[0004] The invention features a substrate polishing scheme (apparatus and method) according to which a polishing surface of a polishing sheet is driven in a generally linear direction by a drive mechanism, a surface of a substrate is held against the polishing surface of the polishing sheet by a polishing head, and the substrate is probed through the polishing sheet by a monitoring system.